

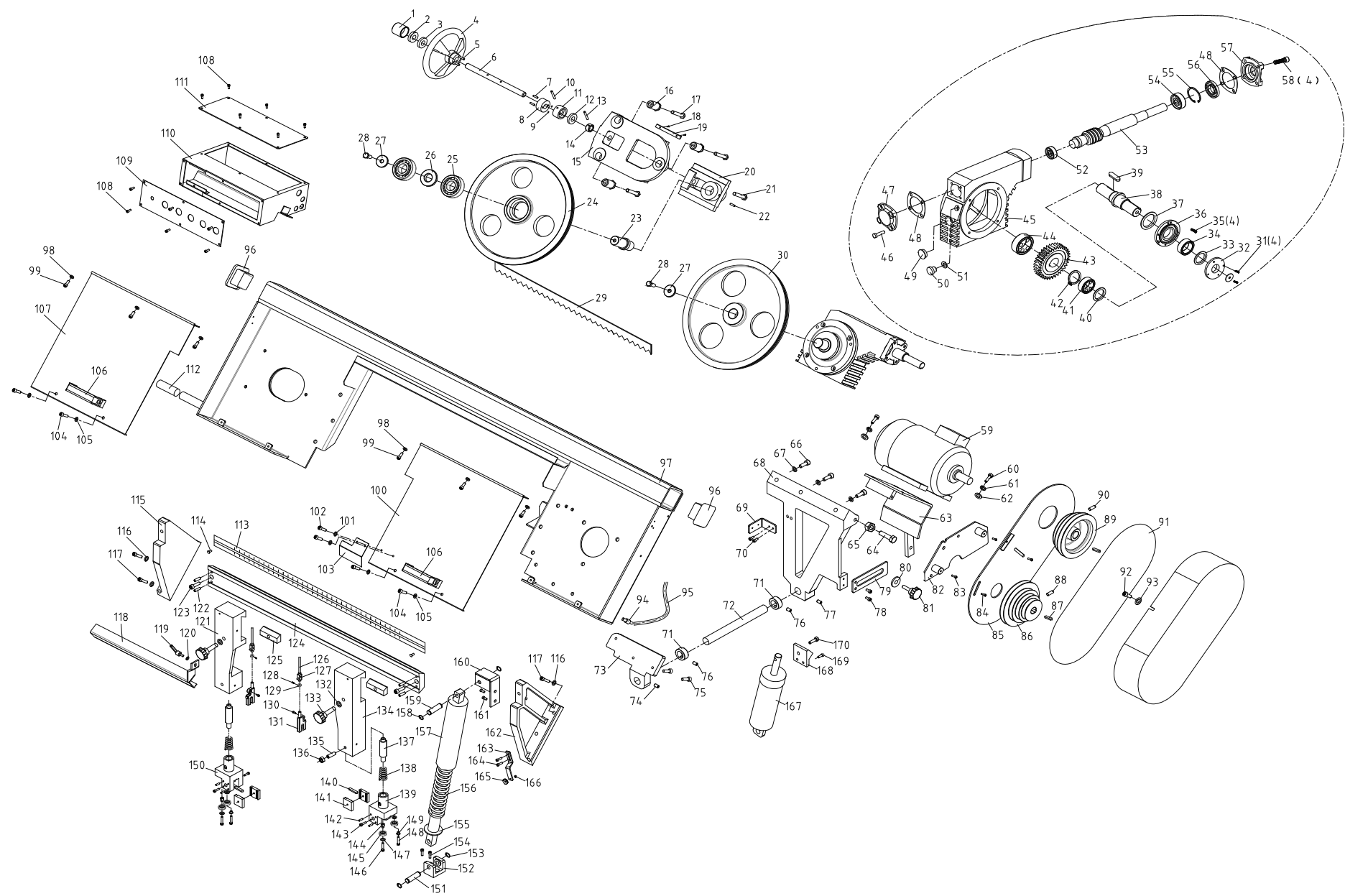
PROCUT 260 MBD METAL CUTTING BAND SAW

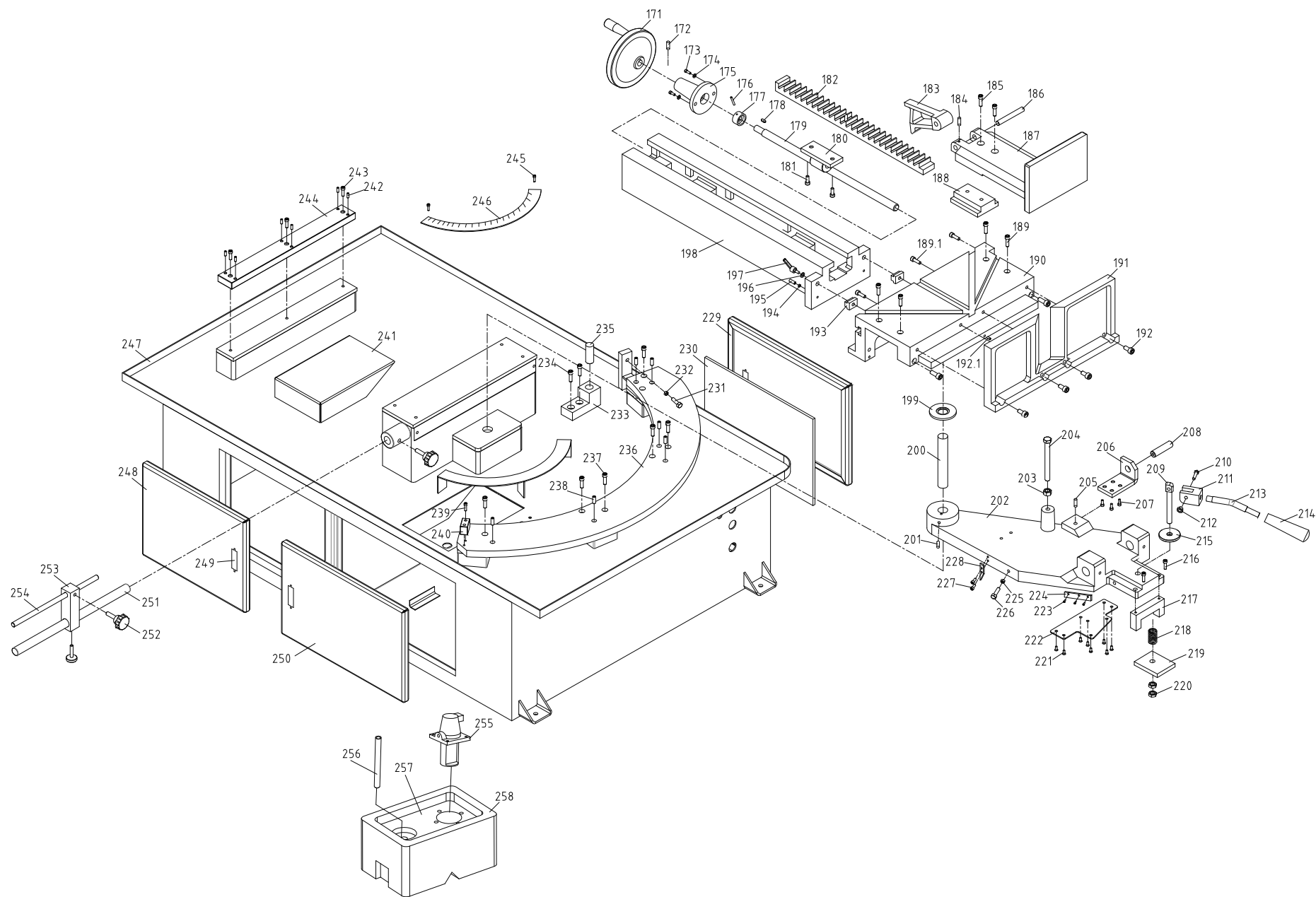


Spare Parts Manual

Note: This manual is only for your reference. Owing to the continuous improvement of the machine, changes maybe made at any time without obligation on notice. And please note the local voltage while operating this electric machine.

Drawing for Procut 260 MBD





Part list for BS-1018T

ITEM NO.	DESC.	QTY		ITEM NO.	DESC.	QTY
1	Adjusting Bush	1		27	Press cover	2
2	Disc Spring	6		28	Bolt M10x25	2
3	Bearing 51103	1		29	Blade	1
4	Hand Wheel	1		30	Drive Wheel	1
5	Spring Pin 5x30	2		31	Screw M5x12	4
6	Adjusting Screw	1		32	Press Cover	1
7	Screw M8x12	2		33	O-ring $\phi 65 \times \phi 2$	1
8	Locating sleeve I	1		34	Lip Seal $\phi 45 \times \phi 62 \times 8$	1
9	Steel Ball S $\phi 6$	2		35	Screw M8x20	4
10	Spring Pin 5x40	1		36	Gear Box Cover	1
11	Locating sleeve II	1		37	O-ring $\phi 128 \times \phi 3$	1
12	Bearing 51103	1		38	Drive Shaft	1
13	Spring Pin 5x24	1		39	Key 10x50	1
14	Fixed Collar	1		40	Nylon Cushion	1
15	Fixed Seat	1		41	Bearing 30207	1
16	Adjusting Bolt	3		42	Shaft Ring 35	1
17	Bolt M10x55	3		43	Worm Wheel	1
18	Screw M8x16	4		44	Bearing 30206	1
19	Press Plate	2		45	Gear Box	1
20	Sliding Seat	1		46	Screw M6x12	4
21	Bolt M10x35	1		47	Cover	1
22	Screw M8x16	1		48	Washer	2
23	Idle Shaft	1		49	Oil Pointer A10	1
24	Idle Wheel	1		50	Screw	1
25	Bearing 6306-2Z	2		51	O-ring 12.5X1.8	1
26	Spacer bush	1		52	Bearing 6203	1

ITEM NO.	DESC.	QTY		ITEM NO.	DESC.	QTY
53	Worm Shaft	1		79	Belt Tension plate	1
54	Bearing 6206	1		80	Press Cover	1
55	Shaft Ring 30	1		81	Handle M10x25	1
56	Lip Seal $\phi 30 \times \phi 47 \times 7$	1		82	Belt Cover plate	1
57	End Cover	1		83	Screw M6x10	3
58	Screw M8x20	4		84	Screw Mx10	2
59	Motor	1		85	Belt Cover	1
60	Bolt M8x25	4		86	Belt Pulley	1
61	Spring Washer 8	4		87	Flat Key 6x50	1
62	Flat Gasket 8	4		88	Screw M8x16	1
63	Stand for motor	1		89	Motor Pulley	1
64	Bolt	2		90	Screw M8x10	1
65	Nut M12	2		91	Belt A-865	1
66	Screw M10x30	3		92	Pan Head Screw M6x8	1
67	Flat Gasket 10	3		93	Flat Gasket 6	1
68	Rear tilted Bracket	1		94	Joint	1
69	Limit switch bracket	1		95	Cooling Pipe	0.8m
70	Screw M6x16	2		96	Tube Cover	2
71	Stop Collar	2		97	Saw Bow	1
72	Rotating Shaft	1		98	Screw	8
73	Front tilted Bracket	1		99	Flat Gasket 6	8
74	Screw M10x12	1		100	Drive Wheel Cover	1
75	Screw M10x25	3		101	Flat Gasket 5	4
76	Screw M6x12	2		102	Screw M5x10	4
77	Screw M10x12	1		103	Brush Backplate	1
78	Screw M6x12	2		104	Screw M6x10	4

ITEM NO.	DESC.	QTY		ITEM NO.	DESC.	QTY
105	Big Flat gasket 6	4		131	Dividing Block	2
106	Handle A120	2		132	Big Flat gasket 10	2
107	Idle Wheel Cover	1		133	Handle $\phi 80 \times M10 \times 60$	2
108	Screw M5x8	12		134	Front Stand	1
109	Control Panel	1		135	Screw M10x30	2
110	Control Box	1		136	Nut M10	2
111	Control Box Cover	1		137	Adjusting Screw	2
112	Handle Grip	1		138	Spring	2
113	Scale	1		139	Guide seat (front)	1
114	Rivet 2x5	2		140	Friction Block	2
115	Rear Bracket	1		141	Clamping Block	4
116	Flat gasket 10	6		142	Screw M6x16	8
117	Screw M10x25	6		143	Screw M6x16	4
118	Blade Backplate	1		144	Eccentric Sleeve II	1
119	Adjustable set Handle	1		145	Bearing 6200-2Z	4
120	Flat gasket	1		146	Screw M6x30	2
121	Rear stand	1		147	Big Flat gasket 6	4
122	Screw M8x16	4		148	Screw M6x25	2
123	Screw M10x30	2		149	Eccentric Sleeve I	2
124	Slide Rail	1		150	Guide seat (Rear)	1
125	Lock block	2		151	Lower Shaft	1
126	Cooling Pipe	2.5m		152	Lower Bracket	1
127	Switch Valve	2		153	Circlips for shaft 12	2
128	Screw M5x10	2		154	Screw M8x16	2
129	Fixed collar	2		155	Inner support	1
130	Screw M6x12	2		156	Pressure Spring	1

ITEM NO.	DESC.	QTY		ITEM NO.	DESC.	QTY
157	Pressure Spring Cover	1		183	Back Block	1
158	Shaft ring 12	2		184	Screw M5x6	1
159	Upper Shaft	1		185	Screw M10x50	2
160	Upper Bracket	1		186	Fixed Shaft	1
161	Screw M8x12	2		187	Moving Vise	1
162	Front Bracket	1		188	Sliding Block	1
163	Brush Stand	1		189	Screw M8x35	4
164	Screw M6x12	2		189.1	Screw M8x50	5
165	Brush	1		190	Work Table	1
166	Spacer sleeve	1		191	Fixed Vise	1
167	Hydraulic Cylinder	1		192	Screw M8x35	4
168	Upper Bracket for Cylinder	1		192.1	Screw M6x10	1
169	Screw M8x16	2		193	T-block	2
170	Hinge Bolt M10x45	1		194	Copper block	2
171	Hand Wheel	1		195	Screw M6x10	2
172	Screw M6x8	1		196	Flat gasket 10	2
173	Screw M8x35	2		197	Adjustable set Handle	2
174	Flat gasket 8	2		198	Vise Base	1
175	Block cover	1		199	Friction Cushion	1
176	Spring Pin 5x28	1		200	Rotating Shaft	1
177	Fixed collar	1		201	Oil Cup M8x1	3
178	Flat Key 5x15	1		202	Swivel Arm	1
179	Lead Screw	1		203	Nut M12	1
180	Acme Nut	1		204	Bolt M12x130	1
181	Screw M8x16	2		205	Screw M10x12	1
182	Rack	1		206	Cylinder Lower Bracket	1

ITEM NO.	DESC.	QTY		ITEM NO.	DESC.	QTY
207	Screw M8x16	4		233	Limit Bolck	1
208	Lower Shaft	1		234	Screw M8x35	2
209	Lock Shaft	1		235	Limit Shaft	1
210	Screw M8x45	1		236	Sliding seat	1
211	Locking Block	1		237	Screw M8x35	8
212	Nut M8	1		238	Screw M8x20	8
213	Handle Shaft	1		239	Screw M6x30	2
214	Handle Grip	1		240	Limit Block	2
215	Locking Pad	1		241	Filter Mesh Plate	1
216	Screw M6x35	2		242	Screw M6x12	6
217	Block	1		243	Screw M8x35	3
218	Spring	1		244	Base Lining Plate	1
219	Lock plate	1		245	Screw M5x10	2
220	Thin Nut M12	2		246	Scale	1
221	Screw M5x12	8		247	Base	1
222	Friction Plate	1		248	Tool Box Door	1
223	Screw M4x10	6		249	Door Lock	3
224	Chip Clean Plate	2		250	Coolant Door	1
225	Nut M10	1		251	Connection Shaft I	1
226	Bolt M10x45	1		252	Handle M10X25	3
227	Screw M5x8	2		253	Connection Block	1
228	Pointer	1		254	Connection Shaft II	1
229	Cover for elec. box	1		255	Cooling Pump	1
230	Circuit board	1		256	Coolant Hose	0.5m
231	Bolt M10x35	2		257	Tank Cover	1
232	Nut M10	2		258	Cooling Tank	1